

Porsche 986 Headers Installation Instructions and Tech Tips.

Thank you for purchasing your new Porsche 986 Exhaust Headers, below you will find installation instructions to help you complete the installation. Note we always recommend professional installation.

Tools and equipment needed to complete the work.

Floor Jack (if commercial lift is not available)

2 x Jack Stands if using a Floor Jack.

Ratchet set and sockets 3/8" drive and 1/2" Drive.

Important safety instructions.

Only work underneath the car if the car is safely supported with appropriate Jack Stands. Only work on exhaust parts when the engine is cold and exhaust completely cooled down.

Step 1- Raise the Car with Floor Jack and support it with Jack Stands, please consult your owner's manual if you're not sure on how to raise the car with a Floor Jack. In general your Porsche has specific points that can be used to raise the Car, these points are located right in front of the wheels underneath the rocker panel.

Step 2- This applies for the 2.7L and 3.2L engines if you have a 2.5L Engine skip this step move to step 3. Disconnect all 4 O2 Sensors (2 per side).

Step 3- Remove the three 13mm Nuts that connect the secondary cat-pipes to the headers flange. You need to do this for the left side and the right side.

Step 4- Remove the 6 Bolts that connect the Headers to the heads, you need to do this for the left side and right side.

Step 5- This applies for the 2.7L and 3.2L engines if you have a 2.5L Engine skip this step move to step 6. Remove the O2 sensors from your original headers and install them on your new headers, please note that you must install them in the same position, the front one in the front and rear sensor in the rear position, basically don't mix up the sensors.

Step 6- Install your new headers with the supplied head gaskets, now to tighten them you need to do this in two steps you will need to work your way out from the middle, first stage is 25 Nm (18 ftlb.) and second stage 33 Nm (24 ftlb.) If no torque wrench is available use your judgement, make sure that once you start feeling that its getting tight and excessive force is needed just give it an extra 1/4 turn.

Step 6- Install new Gasket between Headers and Cat Pipes and tighten with supplied nuts.

Start her up and enjoy.

Questions? Please use "Submit Question" form in our [Tech Center Section](#)

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