Porsche 991 Installation Instructions.

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Before you start please understand that these installation instructions are provided on a "as is" basis use at your own risk. Maxspeed-Motorsports will not be responsible for any damages or bodily injuries that can be caused by improper installation of our products. As always professional installation is recommended. Never go underneath your car if using a floor jack without securing it with jack stands first.

Tools & Materials Needed

3/8" Ratchet with Sockets and Extension

These tips will install just like the originals.

- **Step 1-** The tips will come off by loosening up the 13mm bolt that clamps up the exhaust tip to the exhaust outlet pipe. Locate the 13mm bolt it is located on the bottom side of the exhaust tip. You may want to spray some WD40 or equivalent on that 13mm bolt (on the threads) let it soak a few minutes.
- **Step 2** Loosen up the 13mm bolt, you will have to twist the exhaust tip from left to right with a pull motion the tip will eventually come out.
- **Step 3-** Once the exhaust tips are off you will want to clean the exhaust pipe (Where the tip sits on) and remove that rust, you can use sandpaper (180 to 400 Grit) or you can use the equivalent to remove that rust.
- **Step 4-** At this point you are ready to install the exhaust tips. We recommend that you re-use the factory shims (look at the picture below) Simply swap the shims from old exhaust tips to the new ones. The factory shims are slightly thicker we are talking very little but we noticed that extra thickness will give you additional clamping force.



Step 5- Install your tips over the exhaust pipe tighten a little until you feel some resistance in moving the tip, now adjust to your liking left to right and back or forward, once you have achieved your desired position tighten the 13mm bolt until the tip is tight and no longer moves don't overtighen just toghten until tip no longer moves.

Congratulations you're done.

If you have any questions please don't hesitate to contact us via e-Mail at sales@maxspeed-motorsports.com or by telephone at 855.466.2977.

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