

Porsche 991 S/4S Center X-Pipe installation Instructions.

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Before you start please understand that these installation instructions are provided on a "as is" basis use at your own risk. Maxspeed-Motorsports will not be responsible for any damages or bodily injuries that can be caused by improper installation of our products. As always professional installation is recommended. Never go underneath your car if using a floor jack without securing it with jack stands first.

Tools & Materials Needed

Normal tools that any mechanic is equipped with. No Extra materials needed.

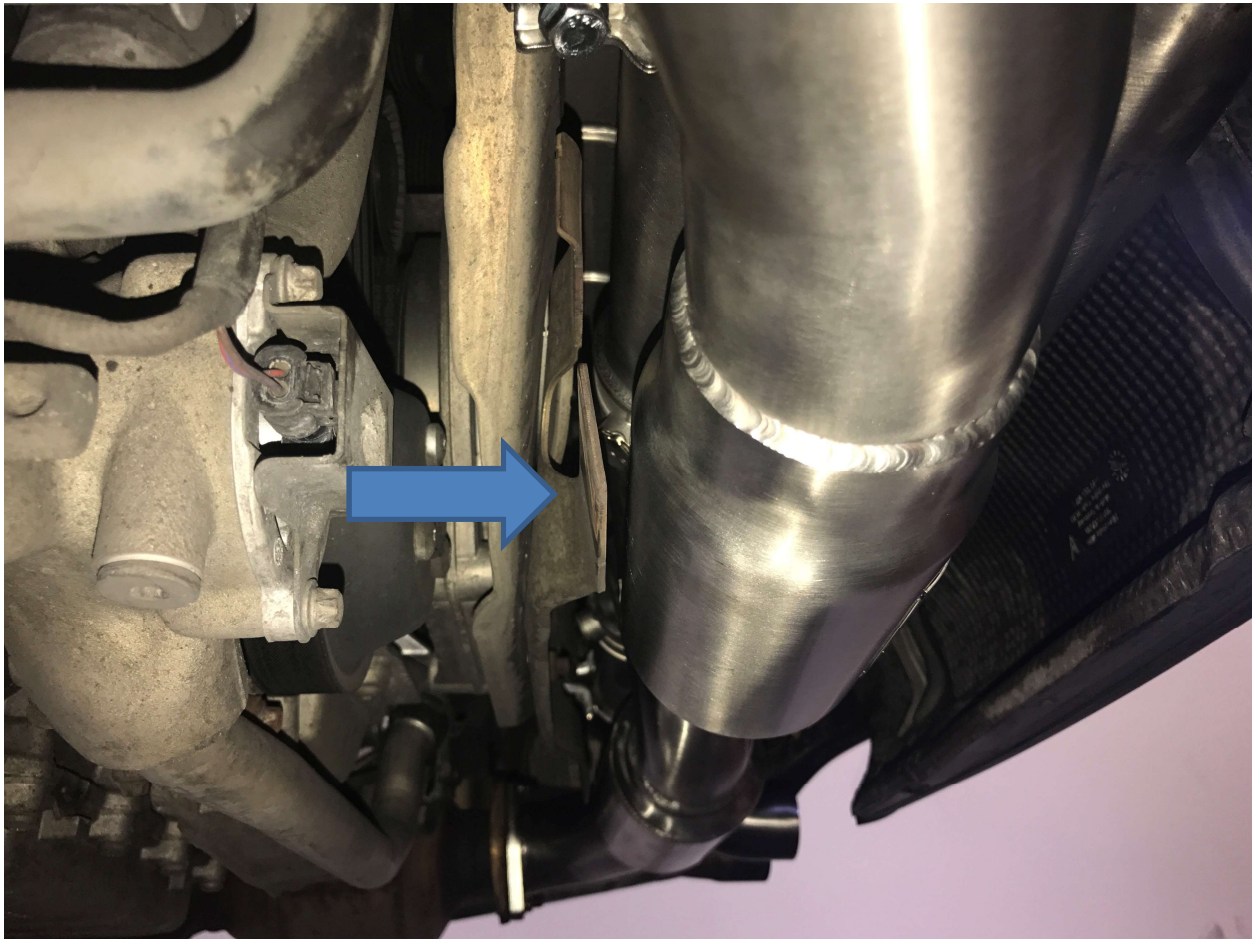
Step 1- Remove both rear wheels. Remove both 13mm Bolts that retain the front of the exhaust muffler to the engine bracket, simply remove those 2 bolts. Remove the 2 x 13mm Bolts above the exhaust tip that retain the muffler to the metal bracket that is attached to the center muffler flange. Finally loosen up the 2 x 13mm bolts on the sleeve clamp that connects the mufflers to the center muffler and slide the sleeve clamp onto the muffler side the furthest possible. Now remove the muffler by pulling towards the front of the car it will come off via the wheel area.

Step 2- Loosen up both metal bands that hold the center muffler, slide off the metal bands.

Step 3- Remove all 3 bolts (total 6) on each side of the center muffler flanges, those are the bolts that attach the center muffler to the exhaust manifolds. To facilitate remove, remove the 2 x Torx screw that hold the bumper to the metal heat shield. You are now ready to drop the center muffler, carefully push the bumper towards the rear, and drop the center muffler.

STEP 4- Install the center muffler delete pipe in reverse order of removal, the only difference is that you will most probably need to extend the vacuum lines (see adapters and vacuum lines included with the NHP Muffler) and you will need to

make sure that the center muffler bracket does not hit the NHP Pipe, if it does simply pry towards the front to have enough clearance. See picture below.



Congratulations you're done.

If you have any questions please don't hesitate to contact us via e-Mail at sales@maxspeed-motorsports.com or by telephone at 855.466.2977.

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